

Stripe station filament Item no.: 2316

Manual

Extension module for
Frisch plant systems

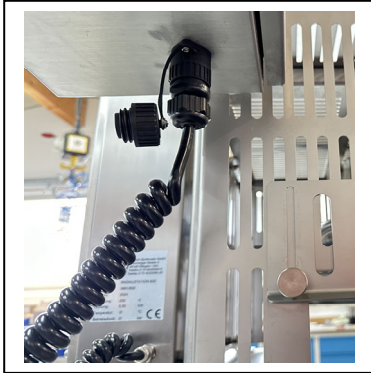
CE **Frisch Spritzmatic GmbH**
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Stripe station 2316
Original – instructions
Issue: 24.10.2024 Vers.1

1. Stripe station

1.1 Start-up



Insert the 4-pin plug into the switch cabinet and tighten in place



Switch cabinet for conveyor system

1. EMERGENCY STOP - switch
2. Confirm switch
3. Belt speed
4. Main switch

Switch on the conveyor

1. Main switch (4) on
2. Press confirms button witch (2)



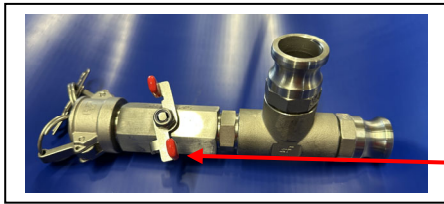
1. Main switch on
2. Select driving profile
3. Start/ off station
4. confirm

Station always starts and moves to the zero point first



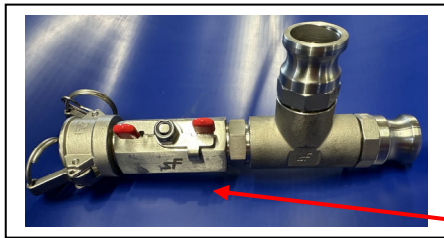
In case of fault message:

In case of fault message:
Switch off main switch of station and restart



The flow rate can be regulated by turning the ball valve

closed



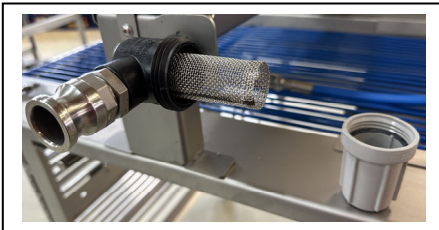
open

1.2 Daily cleaning



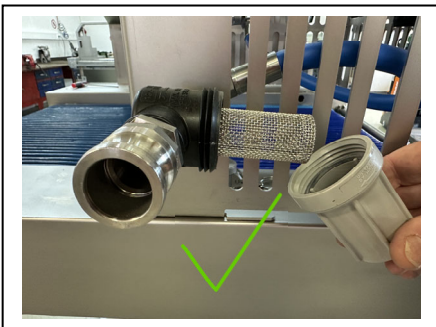
The station must be cleaned daily!

1. connect the flushing adapter
2. attach the compressed air and remove the rest of the material
3. rinse the filter with hot water
4. connect the water hose and rinse thoroughly with hot water.



Open the filter housing

1. Clean the filter housing
2. Clean the cartridge
3. Tighten the filter sleeve only hand-tight



Attention

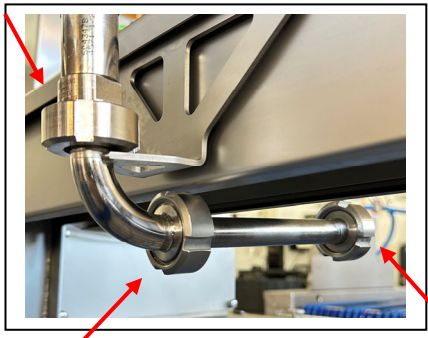
Important:

Insert the filter cartridge into the housing, then place the filter sleeve on top and tighten by hand





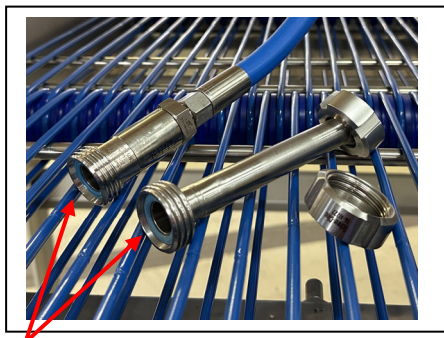
Open and dismantle all three milk pipe screw connections using the appropriate tool.



Attention

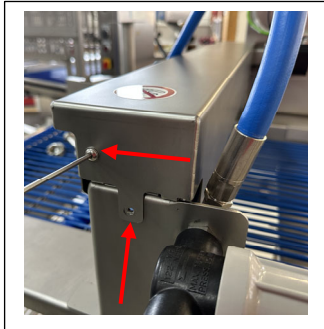
Important:

There must be no more water in the pipes.
Fat based icings harden!



Check the seals for dirt.

1.4 Machine maintenance



Use a screwdriver to open the four screws on the right and left and remove the cover upwards



Spray the running rail with dry lubrication spray (e.g. Interflon) every 4 weeks

The radial decoration station can be used to implement a wide range of customer requirements. The setting options can be found in the IguS documentation.

Frisch-Spritzmatic

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2. EG-Declaration of Conformity

(Original EC Declaration of Conformity)

in accordance with the Machinery Directive 2006/42/EC, Annex II A
in according the EMC: 2004/108/EC
according to Low Voltage Directive 2006/95/EC

The manufacturer / distributor

Frisch Spritz GmbH
Ramminger Straße 4
D-89129 Öllingen

hereby declares that the following product

Product description:	Performance
Functional description:	Coating of baked
goods Model designation:	1900
Type designation:	2316
Machine number:	3680-600
Trade name:	Stripe station

Complies with the provisions of the directive(s) identified above, including any amendments thereto in force at the time of the declaration.

The above product complies with the protection objectives of the Low Voltage Directive 2006/95/EC. The following harmonized standards have been applied:

EN 60439-1:1999 Low-voltage switchgear and control gear assemble
- Part 1: Type-tested and partially type-tested assemblies (IEC 60439-1:1999)

EN 61000-6-4:2007 Electromagnetic compatibility
(EMC) - Part 6-4: Generic standards - Emission for industrial environments (IEC 61000-6-4:2006)

EN ISO 12100 Safety of machinery
- General principles for design, risk assessment and risk reduction (ISO 12100 : 2010)

Authorized representative for documentation:
Jürgen Frisch
Ramminger Str. 4
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Öllingen, 24.10.2024

(Place and date of the exhibition)

J. Frisch

(Name and signature or equivalent)